



ManEx Minute



Take a minute to save time with ManEx.

Dear Valued Customer,

Did you know that ManEx gives you the ability to load your default setup and run times as well as defect opportunities by work center for each assembly in your system?

From the "Work Center and Activities Routing Setup" screen, users are able to setup each assembly for tracking and reporting. For each work center, users should enter the setup time for a typical run of the selected assembly as well as the per board time and total possible defects. ManEx will use this setup information to provide DPMO reporting and budgeted labor prices and variances based on actual labor and defects recorded.¹

| ID | Work Center | In/Out | |
|------|------------------|--------|--|
| STAG | Material Staging | T | |
| MAVE | Wave Soldering | T | |
| FAST | Final Assemb | | |
| MAVE | Wave Solderin | | |
| PP-T | PICK & PLACE | | |
| PCI | Finished Good | | |
| SCDP | Scrapped Mat | | |

Work Center: Decimal format

Set Up Time: 5.000

Run Time: 0.150

PPM: 100

Center: ne 5.0000, ne 0.1500

For more information on the Shop Floor Setup please refer to the [Work Order Traveler Setup Manual](#).

This is just another way we are developing ManEx with YOU in mind.

Sincerely,

David Sharp

David Sharp
Regional Vice President
ManEx, Inc.
7282 55th Ave. East
PMB 162
Bradenton, FL 34203

¹ DPMO reporting requires the optional SQC module, and labor reporting requires T&A and JC modules.

*If you have another approach that you think works better, [click here](#) and tell us about it.

*To add a name to this email list, please reply with the name and email addresses.

*To remove your name from this mailing list, please [click here](#).

*Questions or comments? [Click here](#) to email us or call 651-344-4915